

HOLZFLOORS	Technical data sheet	Date:	12.07.2023
-------------------	-----------------------------	--------------	-------------------

For:	Three-layer one-lamella parquet board
-------------	--

Purpose:	Flooring for dry indoor use / EN 143 42:2013
-----------------	---

	Main requirement	
1	Top layer	Oak 3,5 mm
2	Middle layer	Soft wood pine or spruce / 8,0 mm
3	Bottom layer	Soft wood pine or spruce / 2,5 mm
4	Lock type	T&G / Click 5Gc
5	Bevel	4-side-microbevel 0,5mm*45°
6	Surface coating	UV oil
7	Surface color	Raw Wood
8	Filling	semi-transparent brown
9	Gloss level	5 +/- 2 Gardner 60°
10	Glue system	Glue system without formaldehyde (E0)
11	Plank size	14*194*2230 mm
12	Grade	Select, Nature, Super Rustic, Rustic, Country
13	Packaging	7 pcs / 3,028 m ² / ≈ 22,5 kg in one box
		Protected edges around with cardboard and on all sides with a foil against moisture penetration
		All boxes to be equipped with a sticker on the short sides (product information)

	Product requirement	Standard/Test Method	Value/Rating
1	Admissible difference in length	EN 13489	+/- 0,1 %
2	Admissible difference in width	EN 13489	+/- 0,2 mm
3	Admissible difference in thickness	EN 13489	+ 0,2/- 0 mm
4	Height differences	EN 13489	≤ 0,2 mm
5	Moisture content	EN 13183-1 (owen-dry method)	6-8 %
6	Bonding Quality	ANSI	Must be fulfilled
7	Reaction to fire	EN 14342:2013	Dfl-s1

	Environmental compatibility	Standard/Test Method	Requirements/Rating
1	Formaldehyde	EN 717-1	E0
2	Content of Pentachlorophenol (PCP)		≤ 0,05 ppm
3	Low waste management/Disposal		Must be fulfilled (no hazardous waste)